



MAESTRO
CONSULTANTS

VIBRATION ANALYSIS & CONDITION MONITORING

COURSE OUTLINE 2025

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TRAINING TITLE

VIBRATION ANALYSIS & CONDITION MONITORING

VENUE

Dubai, UAE

DURATION

5 Days

DATES

20 - 24 January 2025

PRICE

\$5,250 per attendee including training material/handouts, morning/afternoon coffee breaks and Lunch.

TRAINING INTRODUCTION

This course provides a detailed examination of the detection, location and diagnosis of faults in rotating and reciprocating machinery using vibration analysis. The basics and underlying physics of vibration signals are first examined. The acquisition and processing of signals is then reviewed followed by a discussion of machinery fault diagnosis using vibration analysis. The course is concluded by a review of the other techniques of predictive maintenance such as oil and particle analysis, ultrasound and infrared thermography with an introduction to automated machine condition monitoring.

TRAINING OBJECTIVES

Upon completing this course, participants will be able to:

- Understand the basics of vibration measurement
- Demonstrate the basics of signal analysis
- Understand measurement and the characteristics of vibration signals
- Understand how to use Data Acquisition Equipment for vibration signals
- Apply vibration analysis for different machinery faults
- Apply specific techniques for pumps, compressors, engines, turbines and motors
- Apply vibration based fault detection and diagnostic techniques
- Diagnose machinery related problems with vibration analysis techniques
- Apply advanced signal processing techniques and tools to Vibration analysis
- Detect, locate and diagnose faults in rotating and reciprocating machinery using vibration analysis techniques

- Identify conditions of resonance and be able to rectify these problems
- Understand the basic advantages of allied predictive techniques such as oil analysis, thermography, ultrasonics and performance evaluation

TRAINING AUDIENCE

Engineers, engineering supervisors and managers responsible for designing or qualifying mechanical components, equipment, piping and structures subjected to dynamic forces; those responsible for auditing, reviewing, or approving shock and vibration analysis tasks. Those with a few years of experience in vibration analysis as well as those who are new to the area will benefit.

TRAINING OUTLINE

Introduction

- Definition of Machinery Monitoring, Fault Diagnostics and Failure
- Maintenance Strategies and their application (pros and cons)
- Principles of Predictive Maintenance (including specific tasks)
- Periodic Monitoring versus Continuous Monitoring
- Various Techniques of Predictive Maintenance
- Vibration Analysis as a Key Technique

Part 1 THEORY: INTRODUCTION TO VIBRATION ANALYSIS

Chapter 1 introduction

Chapter 2 vibration analysis applications

Chapter 3 vibration analysis overview

Theoretical vibration profiles

Actual vibration profiles

Time domain

Vibration measuring equipment

Transducer

Portable vibration analyzer

Chapter 4

Vibration sources

Rotating machinery

Rotor imbalance

Flow instability and operating conditions

Mechanical motion and forces

Reciprocating and/or linear-motion machinery

Sources of vibration

Chapter 5

Vibration theory

Periodic motion

Harmonic motion

Measurable parameters

Frequency

Amplitude

Maximum Vibration Measurement

Displacement

Velocity

Acceleration

Measurement Classifications

Broadband or Overall

Narrowband

Component

Common Elements of Curves

Peak-to- Peak

Zero-to-Peak

Root-Mean-Square

VIBRATION DATA TYPES AND FORMATS

ANALYSIS TECHNIQUES

TRENDING

Broadband

Narrowband

Industrial Reference Data

Vibration monitoring overview

MACHINE-TRAIN MONITORING PARAMETERS

TRENDING ANALYSIS

Part 2 Machine vibration

- Machine history

- Machine characteristics

Data acquisition

- Vibration amplitude versus frequency analysis

 - Importance of tri-axial reading

 - The machine sketch

 - Machinery vibration signature

 - Supporting information

Obtaining amplitude versus frequency data

- Waterfall diagram

Amplitude/phase versus machine rpm

Data interpretation

- Identifying the type of rotor unbalance

- Determining machinery condition

Controlling normal vibration

Controlling radiated noise

Special techniques for monitoring bearing condition

Vibration due to plane (journal) bearings

- Oil whirl

- Dry whirl

Vibration due to resonance

Turbomachinery problems

Friction induced (hysteresis) whirl

- Aerodynamic cross coupling

- Surging

- Choking (stone-walling)

Vibration problems with specific machinery types

- Centrifugal pumps

Hydraulic forces

Cavitation

Re-circulation

Vibration of reciprocating machines

Part 3 Non-Vibration Based Techniques

- Costs versus Benefits
- Visual Monitoring
- Performance Monitoring
- Oil Quality Analysis
- Wear Particle Analysis
- Acoustic Emission
- Thermography (thermal imaging)

TRAINING CERTIFICATE

MAESTRO CONSULTANTS Certificate of Completion for delegates who attend and complete the training course

METHODOLOGY

Our courses are highly interactive, typically taking a case study approach that we have found to be an effective method of fostering discussions and transferring knowledge. Participants will learn by active participation during the program through the use of individual exercises, questionnaires, team exercises, training videos and discussions of “real life” issues in their organizations.

The material has been designed to enable delegates to apply all of the material with immediate effect back in the workplace.